

Date: Tuesday, 19/08/2008 4:07:39 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: LOWER BLADE SUPPORT ASSY		
Job Number	: 41515			Part Number	: PB674300179		
Estimate Number	: 13472			Drawing Number	: B6743001 P.11		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : LARGE FAB ASSY			Due Date	: 18/09/2008		
Previous Run	: 40598			Qty:	30		
Written By	:			Um:	Each		
Checked & Approved By	: JUL 08.8.20						
Comment	: Est Rev:A 08-07-17 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	Barcode
1.0	PB6743001171	Mounting Plate	
		60	
		Comment: Qty.: 6.0000 Each(s)/Unit Total: 180.0000 Each(s)	
		Mounting Plate	
		batch: 338703 = 9	341563738
			16 08.10.02 8
2.0	PB6743001177	Short Support Plate	
		10	
		Comment: Qty.: 1.0000 Each(s)/Unit Total: 30.0000 Each(s)	
		Short Support Plate	
		batch: 41564	ST 16 08.10.02 8
3.0	PB6743001179	Short Sside Plate	
		20	
		Comment: Qty.: 2.0000 Each(s)/Unit Total: 60.0000 Each(s)	
		Short Sside Plate	
		batch: 41565	ST 16 08.10.02 8
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
			16 08.10.04 8
		Comment: Weld assembly as per dwg PB67-43001	
5.0	QC9	VISUAL WELDING INSPECTION	
		Cpl 08.10.09	PD 08.10.09
		Comment: VISUAL WELDING INSPECTION	(X8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					4		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
						4		

NOTE: Date & initial all entries

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Drawing Name: LOWER BLADE SUPPORT ASSY

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



5 08/10/09 (X)

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



M 10 2 316



(8X)

Comment: POWDER COATING

1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

2-00

OVEN TEMPERATURE:

320

FINISH TIME:

2-30

M-1 08/10/09

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(8)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Fx 08/10/09

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST121

AS 08/10/09 88

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-1010

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

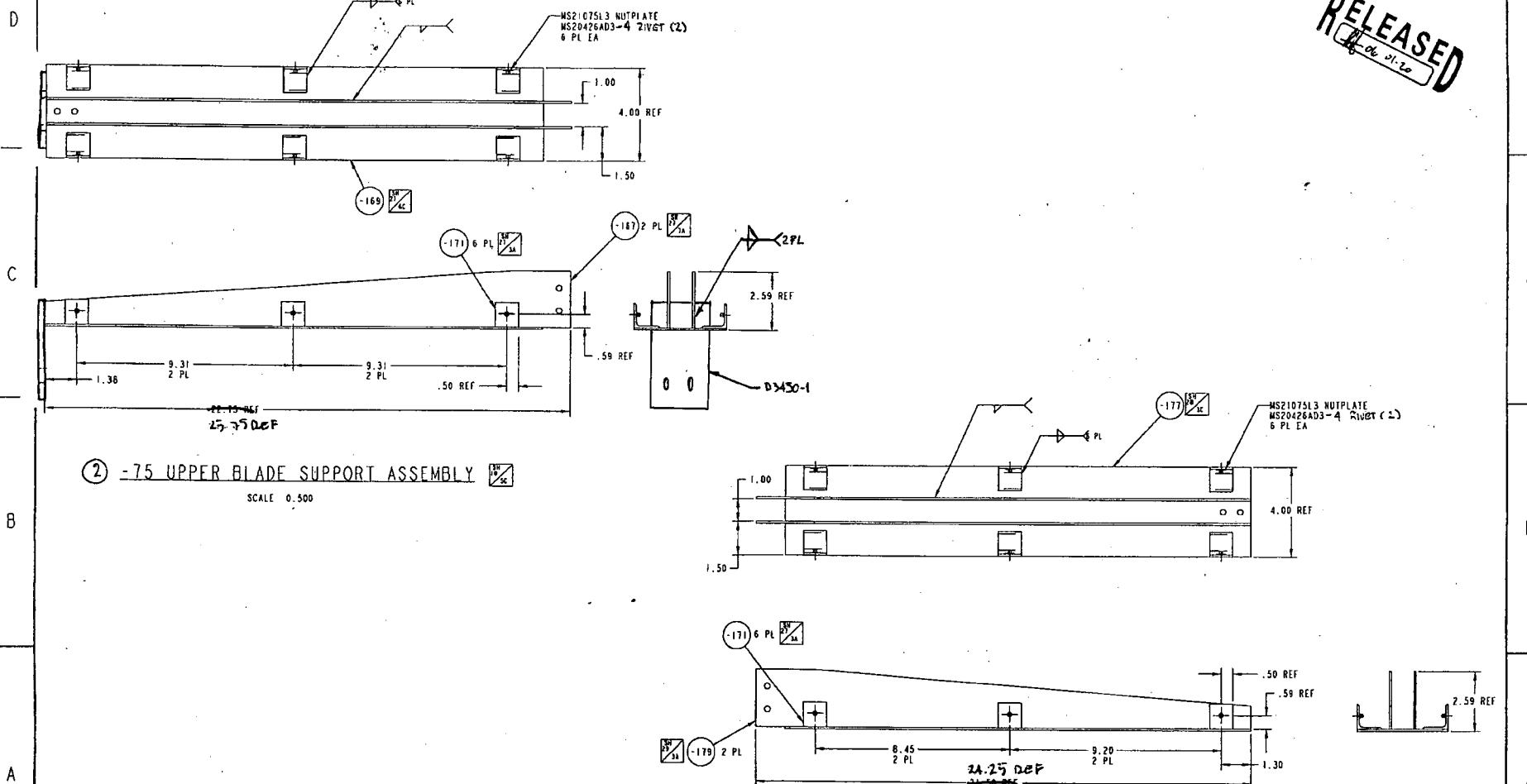
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 1 7 1 6 1 5 1 4 1 3 1 2 1 1



PREMIER AVIATION, INC.
800 Aviation Parkway, Grand Prairie, Texas 75050
S/N: D10SV8 D/C: 867-43001
SCALE: 1:1000 SHEET 11 of 45

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